

Date: Friday, 17/10/2008 1:27:58 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: TUBE
Job Number	: 42734	Part Number	: D37635
Estimate Number	: 13340	Drawing Number	: D3763 REV B
P.O. Number	:	Project Number	: N/A
This Issue	: 17/10/2008	Drawing Revision	: B
Prsht Rev.	: NC	Material	:
First Issue	: / /	Due Date	: 24/10/2008 Qty: 40 Um: Each
Previous Run	: 40993		
Written By	:		
Checked & Approved By	: <u>MNF 08-10-17</u>		
Comment	: Est Rev:A 08-05-23 new issue DD verified by:JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R1250	6061-T6 Round Bar 1.250
		Comment: Qty.: 0.2292 f(s)/Unit Total : 9.1686 f(s) 6061-T6 Round Bar 1.250 Batch: <u>M10753</u>
2.0	DOOSAN LATHE	DOOSAN LATHE
		Comment: Doosan Lathe 1- Turn as per Folio FA752 Rev: <u>N/A</u> & Dwg D3763 Rev: <u>N/A</u> 2-Deburr per dwg D3763 <u>26 08/11/10</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>26 08/11/10 40</u>
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK <u>26 08/11/10 40</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock: Location: <u>111</u> <u>8/11/17</u> <u>SP</u>

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Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/11 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-11

DART AEROSPACE LTD	Work Order:	42734
Description: Tube	Part Number:	D3763-5
Inspection Dwg: D3763	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>SP</i>	Audited by:	<i>SP</i>	Prototype Approval:	N/A
Date:	<i>08/11/16</i>	Date:	<i>08/11/17</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.09.04	New Issue	KJ/DD	

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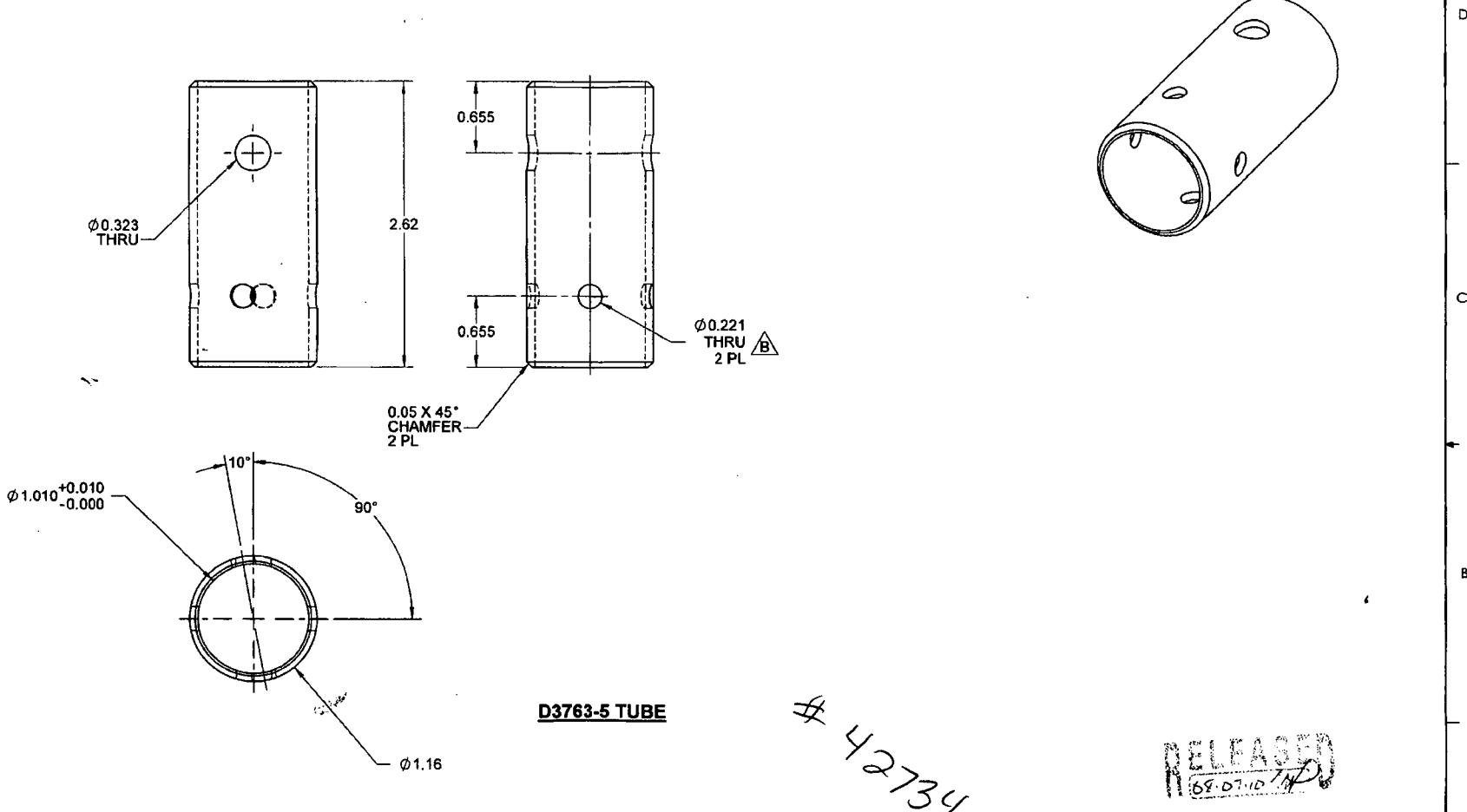
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OTES:
 MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)
 FINISH: NONE
 TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 UNITS: INCHES UNLESS OTHERWISE NOTED
 BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 IDENTIFICATION: N/A
 WEIGHT: 0.02 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[initial]</i>	DRAWING NO.	REV. B
MFG. APPR.		D3763	SHEET 7 OF 9
APPROVED	<i>[initial]</i>	TITLE	SCALE
DE APPR.		END FITTING	
DATE	08.06.23	NTS	

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